New Standard Color Positions

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| Position | Madeira number | Pantone | HEX | Color |
| 1 | 1800 | 426 | 25282A | Black |
| 2 | 1801 | 663 | E5E1E6 | White |
| 3 | 1637 | 1797 | CB333B | Red |
| 4 | 1640 | 10391 | 63666A | Grey |
| 5 | 1987 | 172 | FA4616 | Orange |
| 6 | 1951 | 130 | F2A900 | Yellow |
| 7 | 1569 | 7763 | 585C3B | Loden |
| 8 | 1843 | 7686 | 1D4F91 | Royal |
| 9 | 1976 | 2767 | 13294B | Navy |
| 10 | 1977 | 2193 | 0090DA | Aqua |
| 11 | 1709 | 232 | E93CAC | Pink |
| 12 | 1112 | 2090 | 6638B6 | Purple |
| 13 | 1791 | 7509 | D6A461 | Old Gold |
| 14 | 1651 | 7482 | 009F4D | Green |
| 15 | 1918 | 10388 | 8C9093 | Silver |